C Α G **REVISIONS NOTES** 

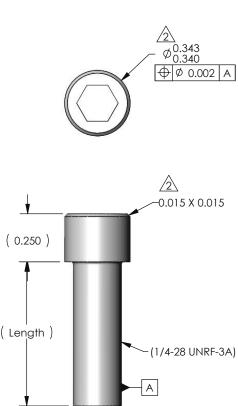
1. Material: A-286 Alloy, NAS1351N4-XX SHC Screw

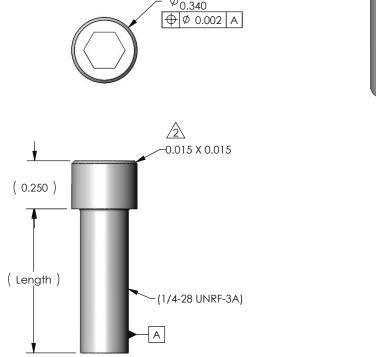
Change Description Rev Date Chk Initial Revision 21-Oct-13 RH RW

Reduce head diameter and add chamfer as shown.

- De-burr and break sharp edges.
- 4. Surface Finish: None.
- 5. Cleanliness: Part must be delivered COMPLETELY free of all grease, oil and grit.

Dash	Length
6	0.375
8	0.500
10	0.625
12	0.750
14	0.875
16	1.000
20	1.250
24	1.500
28	1.750
32	2.000
36	2.250







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ALL DIMENSIONS ARE IN INCHES

TOLERANCES: x.xxxx +/- 0.001 x.xxx +/- 0.005 x.xx +/- 0.010 x.x +/- 0.030 x +/- 0.2



ORIGINAL DESIGN 21-Oct-13 Material: see Note 1

Reduced Head 0.25-28 SHC Screw

SIZE Α 4000845-X DO NOT SCALE FROM DRAWING CAGE CODE: 1PHA7 SHEET 1 OF 1 SCALE 2:1